

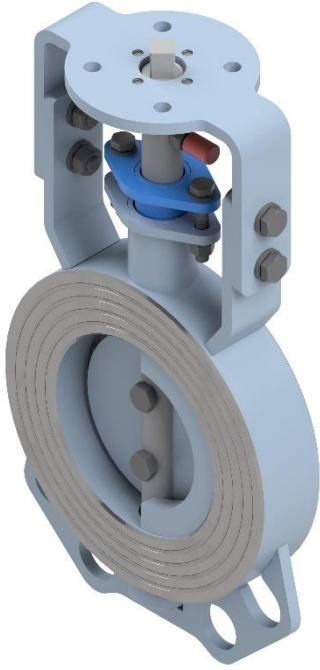
# BUTTERFLY DAMPER VALVE

MEDIUM TEMPERATURE SERVICE



**ARP**  
**INDUSTRY**  
VALVE TECHNOLOGY

**TYPE CFM11**



**CFM11** bidirectional butterfly damper valves with controlled leakage are suitable for max. 600°C working temperature and low pressure. They are used extensively for gas isolation or control application.

The valve body is made from one solid piece and the blade is bolted to the shafts. They are lightweight and cost-effective, allows easy maintenance with replacement of push-packing and bushings. Mild steel or stainless-steel construction. The flange surface is machined, which allows for various degrees of surface finishing to ensure the best compatibility with any gasket, ensuring a high-quality seal.

The valve seat can be metal to metal or soft seat.  
Leakage classes in compliance with ANSI FCI 70-2.

Actuation can be added to all sizes and flanges can be designed to suit customised requirements.  
Shop tested for proper mechanical operation.

#### **TECHNICAL CHARACTERISTICS:**

- Diameter range DN50 ÷ DN150
- Max Temperature 600°C
- Max pressure 3 barg
- Interception or modulating service
- Designed for 50 mm insulation
- Max Leakage Class II (FCI 70-2)

#### **MATERIALS:**

- Body and blade:
  - Austenitic stainless steels
  - Carbon steel
- Shaft in austenitic stainless steel

#### **SHAFT PACKING:**

- Graphite Braid packing

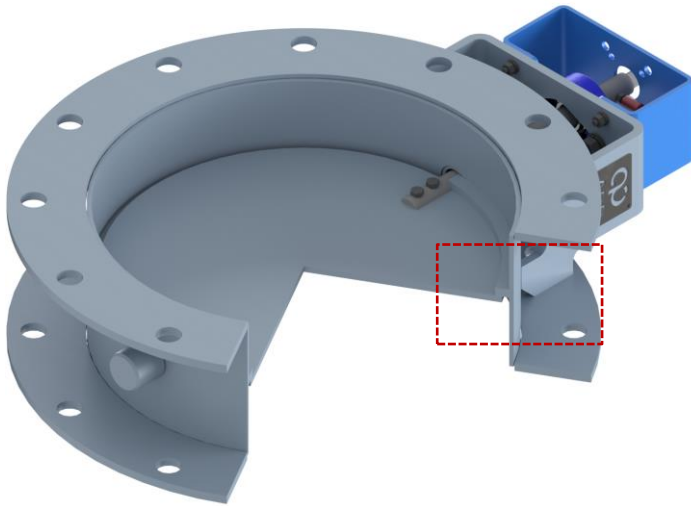
#### **SEAT PACKING:**

- No Seat
- Metal to Metal Seat
- Soft sealing with graphite braid

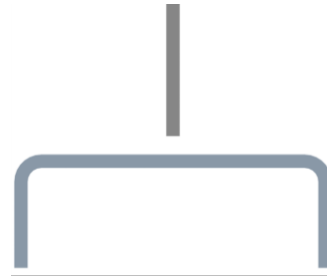
#### **APPLICABLE STANDARD:**

- Design EN 593, EN 12516, ASME B16.34
- Flanges EN 1092-1, ASME B16.5,
- Testing EN12266
- Top flange connections: EN ISO 5211

# BLADE SEALING DESIGNS:

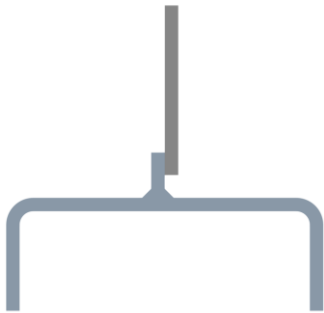


## NO SEAT



No contact between disc and valve body.  
Relative tightness class I FCI 70-2.  
Suitable when no specific tightness with closed disc is required.

## METAL / METAL SEAT



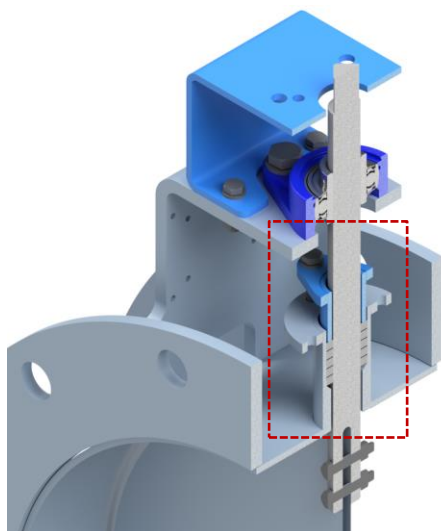
Metal seat with rigid rim between body and disc.  
This sealing option is widely used where a better shut off capability is required. It admits a percentage of leakage. Relative tightness class I FCI 70-2

## SOFT SEALING



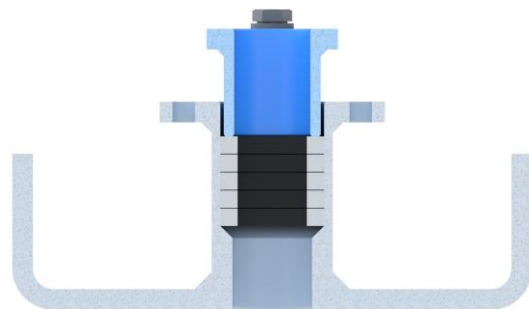
Soft gasket or braided seat between disc and valve body. It is designed to cater an improved tightness class requirement. Relative tightness class II FCI 70-2 (< 0,5% Kvs).

# SHAFT SEALING:



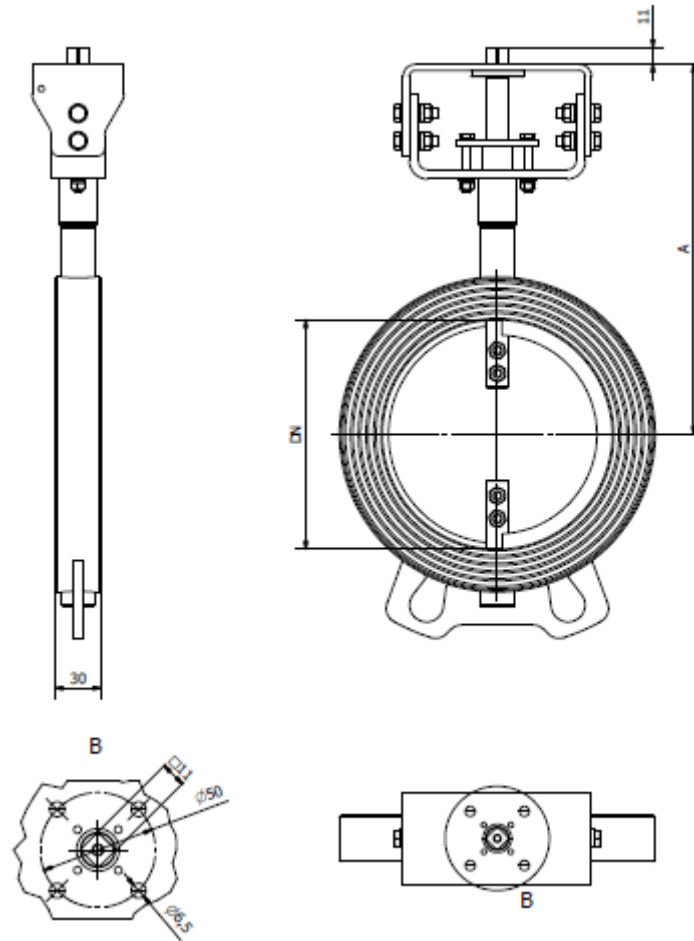
## STANDARD BRAID PACKING

### CODE SS02



Seal tightness between the cover and the stem is achieved by pressing a push-packing to fill the existing gap.

# DIMENSIONAL DRAWINGS Type CFM11:



| DN  |      | Ø Int | A   | TOP FLANGE<br>ISO 5211 | WEIGHT kg | Max Press.<br>[bar] | Torque<br>+40% [Nm] |
|-----|------|-------|-----|------------------------|-----------|---------------------|---------------------|
| mm  | inch |       |     |                        |           |                     |                     |
| 50  | 2    | 50    | 188 | F05                    | 3,5       | 3                   | 4                   |
| 65  | 2,5  | 65    | 195 | F05                    | 4,0       | 3                   | 6                   |
| 80  | 3    | 80    | 208 | F05                    | 4,5       | 3                   | 8                   |
| 100 | 4    | 100   | 218 | F05                    | 5,0       | 3                   | 10                  |
| 125 | 5    | 125   | 230 | F05                    | 6,0       | 3                   | 12                  |

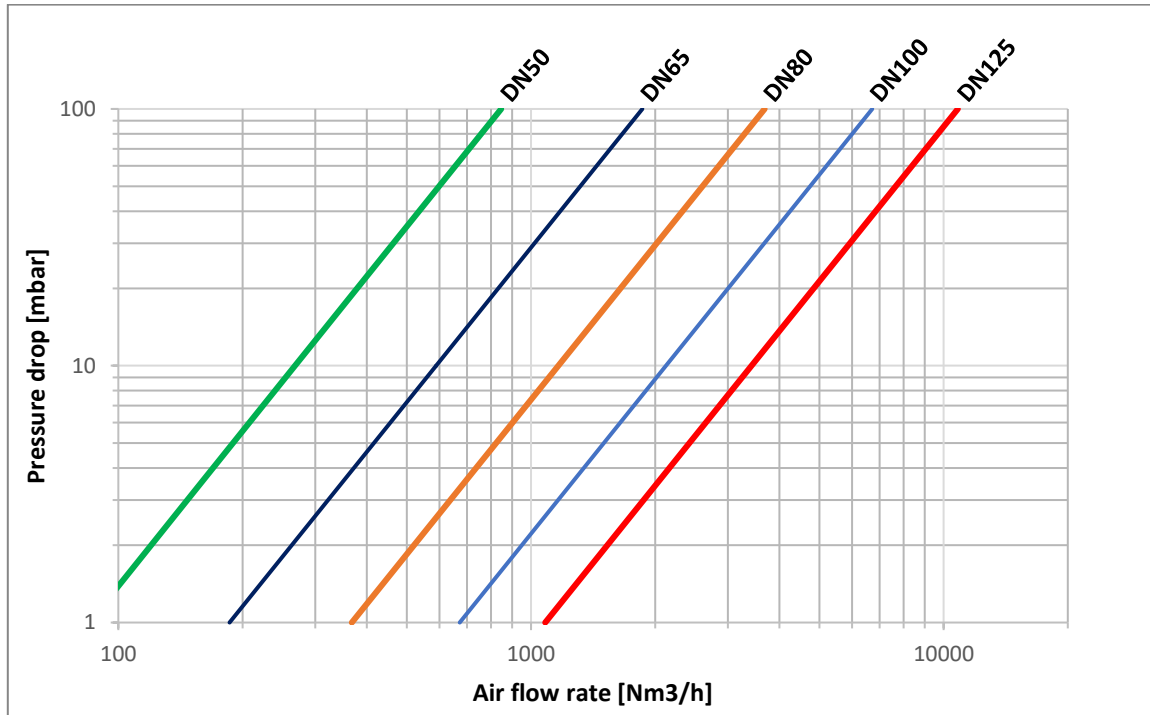
\*ARP INDUSTRY reserves the right to make changes to its products at any time

\* Other diameters available upon request

# FLOW COEFFICIENT (Kv VALUE) Type CFM11:

| DN  | NPS    | OPENING ANGLE |      |     |     |     |     |     |     |     |
|-----|--------|---------------|------|-----|-----|-----|-----|-----|-----|-----|
|     |        | 90°           | 80°  | 70° | 60° | 50° | 40° | 30° | 20° | 10° |
| 50  | 2"     | 100           | 85   | 60  | 38  | 24  | 14  | 8   | 4   | 1   |
| 65  | 2.1/2" | 219           | 187  | 132 | 85  | 54  | 31  | 17  | 8   | 2   |
| 80  | 3"     | 434           | 370  | 262 | 167 | 107 | 62  | 33  | 16  | 3   |
| 100 | 4"     | 791           | 674  | 477 | 305 | 194 | 114 | 61  | 29  | 5   |
| 125 | 5"     | 1276          | 1087 | 770 | 491 | 313 | 183 | 98  | 47  | 9   |

Flow rate of air at 20°C and atmospheric downstream pressure (P<sub>2</sub>):



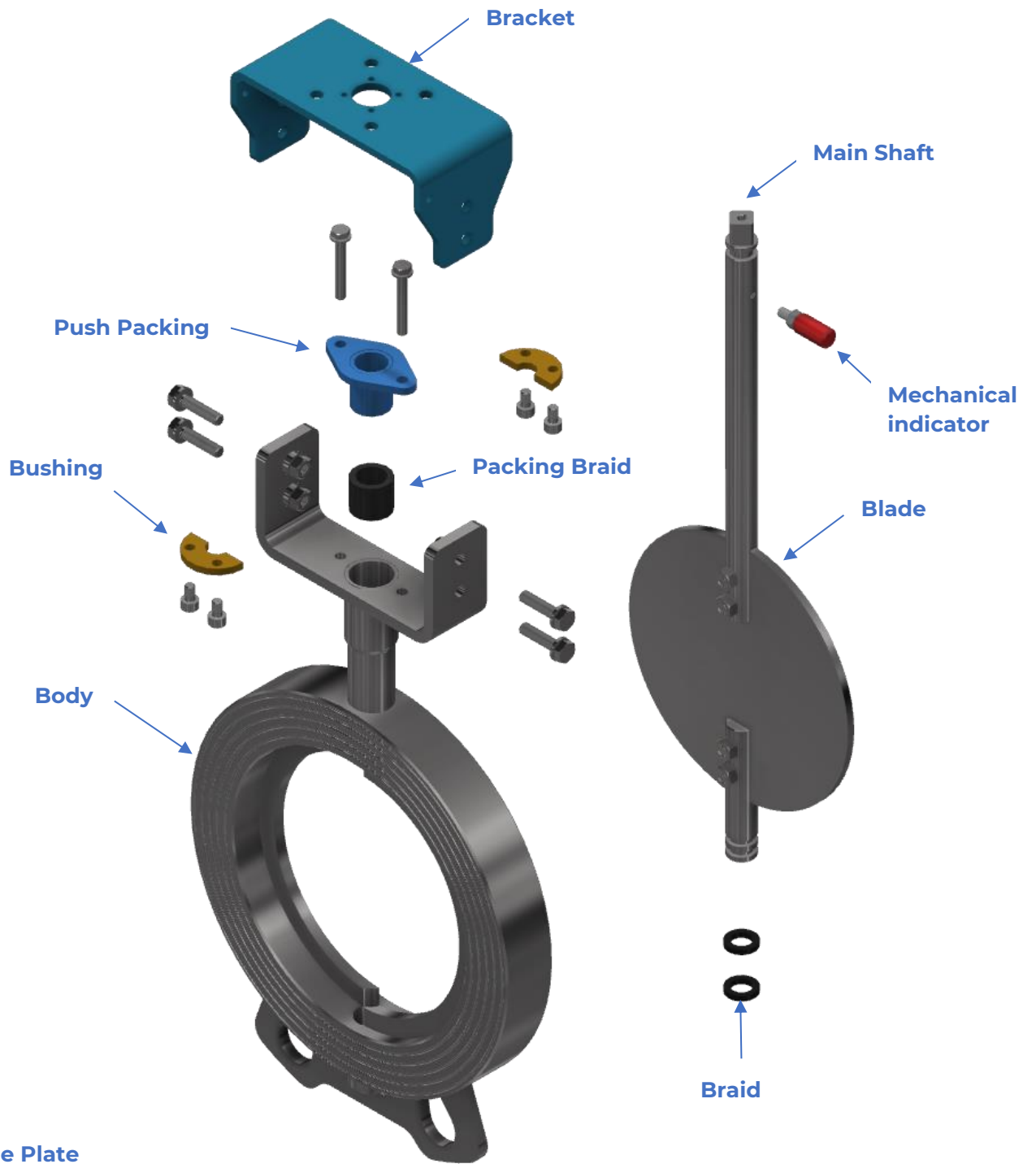
The pressure drop across the valve can be calculated with the following formula:

$$\Delta p = \frac{Q_N^2 \cdot S \cdot G_N \cdot T_1}{Kv^2 \cdot 457^2 \cdot p_2} \quad (\text{Valid for } P_2 \geq P_1/2)$$

Q<sub>N</sub> [Nm<sup>3</sup>/h] is the volumetric flow  
 Kv is the flow coefficient for a given disc position  
 S.G.<sub>N</sub> is the specific gravity of the gas (relative to air)

P<sub>1</sub> [bar] is the fluid absolute upstream pressure  
 p<sub>2</sub> [bar] is the fluid absolute downstream pressure  
 T<sub>1</sub> [K] is the fluid absolute temperature at the valve inlet

# EXPLODED VIEW Type CFM11:



## Name Plate

|  |  |                     |  |
|--|--|---------------------|--|
|  |  | www.arpindustry.com |  |
| TYPE:  |  | YEAR:               |  |
| SERIAL NUMBER:   |  | DN:                 |  |
| END CONNECTION:  |  |                     |  |
| Max Ts [°C]:   |  | Max Ps [barg]:      |  |
| BODY:  |  | DISC:               |  |
| SHAFT:   |  | SEAT:               |  |
| PUSH PACKING:  |  |                     |  |
| TAG:   |  | CE                  |  |

# CONTACT



# ARP INDUSTRY VALVE TECHNOLOGY

**HEADQUARTERS:**

VIA VILLA FONTANA N°80  
55012 CAPANNORI (LU), ITALY  
VAT N°: IT 03906880541

**E-MAIL:**

[info@arpindustry.com](mailto:info@arpindustry.com)  
[e.chelini@arpindustry.com](mailto:e.chelini@arpindustry.com)

**WEBSITE:**

[www.arpindustry.com](http://www.arpindustry.com)

**MOBILE: +39 334 6827812**

**TELEPHONE: +39 0583 569160**